



# Important!

Please give copies to all  
your VW Technicians

# Technical Bulletin

Subject: **Body Side Moldings, Painting**

Group: **57**

Number: **00-03**

Model(s): **Golf, Jetta, Cabrio**

**1993▶1999**

Date: **Dec. 21, 2000**

## Production

There are currently over 240 part numbers for body side moldings, due to the approximately 22 different color variations on 1993-1999 Golf, Jetta, and Cabrio models produced in Mexico.

To simplify part ordering, color-coded part numbers will be superseded to the original part number, with code "ROH", as inventory of colored parts is depleted. "ROH" identifies these parts as plain, without primer applied.

All color-coded parts will be superseded to the following numbers:

Model	Part Description	Part No.
Golf 2 dr./Cabrio	door molding, left front	1HM 853 515D ROH
Golf 2 dr./Cabrio	door molding, right front	1HM 853 516D ROH
Golf/Jetta 4 dr.	door molding, left front	1HM 853 515E ROH
Golf/Jetta 4 dr.	door molding, right front	1HM 853 516E ROH
Golf/Jetta/Cabrio	fender molding, left	1HM 853 517E ROH
Golf/Jetta/Cabrio	fender molding, right	1HM 853 518E ROH
Golf 2 dr./Cabrio	quarter panel molding, left	1HM 853 535H ROH
Golf 2 dr./Cabrio	quarter panel molding, right	1HM 853 536H ROH
Golf/Jetta 4 dr.	quarter panel molding, left	1HM 853 535J ROH
Golf/Jetta 4 dr.	quarter panel molding, right	1HM 853 536J ROH
Golf/Jetta 4 dr.	door molding, left rear	1HM 853 753E ROH
Golf/Jetta 4 dr.	door molding, right rear	1HM 853 754E ROH

(Cont. on Page 2)



**Important!**

Please give copies to all  
your VW Technicians

# Technical Bulletin

**CAUTION!**

*Part numbers are for reference only.  
Always check with your Parts Dept. for  
the latest parts information.*

## Service

Plain parts may be painted using a paint system of choice. The following DuPont and Standox systems performed well:

### **Application Note:**

Part must be tempered for 60 minutes at 140°F to remove release agents and cleaned thoroughly afterward, prior to primer/paint application.

### **DuPont:**

- 2330S Adhesion Promoter
- 2340S Flex Adhesion Sealer
- appropriate color base coat (activated ChromaBase)
- 72400S Clearcoat

### **Standox:**

- Standoflex 1K Plastic Primer
- Standoflex 1K Plastic Filler
- appropriate color (unactivated MSB base coat)
- 2.1 Clear